



EPOXY CLEAR SEMI GLOSS

Product code: PS3542

Composition and Application Field

EVI Epoxy Clear Semi Gloss is an Epoxy based two component composition designed to be coated as a protective coating for surfaces over the EVI Epoxy Primer or the EVI Epoxy Top coat. It has outstanding adhesion and good flow properties.

Substrates: Concrete, plaster, masonry, brickwork, block work, wood work and metals.

Area of Use: As a general purpose epoxy based top coat for concrete, masonry and wooden surfaces.

Specification

Finish:	Semi Gloss
Color:	Transparent
Specific gravity:	Comp A: 1.00 ± .02, Comp B: 0.95 ± 0.02 (Mix SG. 99 ± 0.02)
Solids (% by volume):	Comp A: 66 ± 1, Comp B: 80 ± 1 (Mix Vol Sol: 55 ± 1)
Mixing Ratio:	3 : 1 (Component A: Component B vol / vol)
Pot Life:	1-1½ hrs (at 30°C)
Diluent:	EVI Epoxy Thinner
Flash point:	27°C (mixed)
Spread Rate:	While the spread rate is directly dependant on the surface profile and also the type of undulations it has, as a thumb rule EVI Epoxy Clear Semi Gloss would cover 11 – 12 meters per lit.
Drying Time (30° C):	Set to touch: <4-6 hours. Ready for Recoat: App 16 hours. (Ultimate curing 7 days)
Recommended DFT:	1 mist coat followed by a good top coat. App 35 - 40 mic.

Surface Preparation

A good surface preparation and following the method statement / recommended system procedure of EVI is an ideal recommendation for the application of EVI Epoxy Clear Semi Gloss.

For Plaster, Masonry & Concrete

Achieve a good and clean surface by removing all contaminants by cleaning & drying. A laitance free surface should be achieved by good sweep blast or a wire brush.

For applying mix the EVI Epoxy Clear Semi Gloss (as per mixing ratio) allow to mature for 15 to 20 minutes before application. Apply one good coat or two nominal coats with a spray or a suitable roller and obtain the desired coverage. Sometimes it is applied on the Topcoat finish system for extra degree of protection.

Exclusions for successful application include perpetually wet surfaces and also large cavities on wooden surfaces.

Application Method

Adequate ventilation is an ideal situation as it helps in drying and the good application itself. Avoid high humid conditions i.e., >95% when condensation is likely to interfere and also when the surface temperature is at least 3°C above dew point.

Application: To be done by conventional gun / roller at 50-55 psi.
Nozzle size: 0.015-0.018 inches.

One can add 5% of EVI Epoxy solvent for ease of application.
Caution: Over diluting would result in sag and run downs.

Paint System

EVI EPOXY CLEAR SEMI GLOSS	
-EVI Epoxy Binder Clear	2 coats
-EVI Epoxy Clear Semi Gloss	2 coats

*Recommended system to be applied as per surface preparation or as per EVI technical advice.

Storage and Shelf Life

Under dry and cool condition, storage stability can be sound up to 18 months in original sealed containers.

Handling

Disposal: As per the guidance and legislations of the local Authority e.g., by controlled landfill. In case of doubt, consult local authority. Do not empty into drains, sewers or other water courses.

Flash Point: 27°C and contains organic solvent.

Safety Precaution

Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use a barrier cream. Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray.

MSDS is available on request for the safe handling of this product.

First Aid

Eyes: In the event of accidental splashes, flush eyes with warm water immediately and obtain medical advice.

Skin: Wash skin thoroughly with soap and water or approved Industrial cleaner. Do not use solvent or thinners.

Inhalation: Remove to fresh air, loosen collar and keep patient rested.

Ingestion: In case of accidental ingestion Do not induce vomiting. Obtain immediate medical attention.