



# ALUMINIUM PAINT

Product code: PS3401

## Composition and Application Field

**EVI Aluminium Paint** is a general purpose paint based on a suitable modified alkyd resin and containing aluminum flake to provide a tough durable and hardwearing luster finish. It has excellent flow, hiding power, and gloss retention properties and is suitable as a decorative and protective coating.

Substrates: Metal and timber.

Area of Use: Interiors and Exteriors.

## Specification

Finish : High Gloss and Smooth

Color : Aluminium

Specific gravity : 0.95 ± 0.02

Solids (% by volume) : 42 ± 2

Diluent : Mineral Spirit

Flash point : 38°C

Spread Rate:

While the spread rate is directly dependant on the surface profile and also the type of undulations it has, as a thumb rule EVI Aluminium Paint would cover 13 – 14 sq. meters per lit.

Drying Time (30° C) : Set to touch: 4-5 hrs  
Ready for recoat: App. 12 hrs

Recommended DFT : 1 mist coat followed by a good full coat.  
App 25 - 30 mic.

Heat Resistance : Up to 150°C

## Surface Preparation

A good surface preparation and following the method statement / recommended system procedure of EVI is an ideal recommendation for the application of EVI Aluminium Paint.

For Plaster, Masonry & Concrete

Achieve a good and clean surface by removing all contaminants by cleaning & drying. A laitance free surface should be achieved by good sweep blast or a wire brush. Apply one coat of EVI Synthetic Red Oxide, followed by EVI Synthetic Undercoat and proceed for EVI Aluminium Paint after drying.

For wood

Achieve a good and clean surface by removing all contaminants by cleaning & drying. Wood may be treated with EVI Wood Preservative before application.

Apply one coat of EVI Synthetic Wood Primer, followed by EVI Aluminium Paint and proceed after drying.

Exclusions for successful application include perpetually wet surfaces and also large cavities on wood and metal surfaces.

## Application Method

Adequate ventilation is an ideal situation as it helps in drying and the good application itself. Avoid high humid conditions i.e., >95% when condensation is likely to interfere and also when the surface temperature is at least 3°C above dew point.

Application: To be done by conventional roller or spray at 2000 – 2500 psi for airless spray or 50 – 60 psi for conventional spray. Nozzle size: 0.009 - 0.011 inches.

One can add 5 - 10% of EVI General Purpose Thinner for ease of application of brush/roller/or spray viscosity.

Caution: Over diluting would result in sag and run downs.

## Paint System

EVI ALUMINIUM PAINT

-EVI Synthetic Primer 1 coat

-EVI Aluminium Paint 2 coats

\* Recommended system to be applied as per surface preparation, or as per EVI technical advice.

## Storage and Shelf Life

Under dry and cool condition, storage stability can be sound up to 18 months in original sealed containers.

## Handling

Disposal: As per the guidance and legislations of the local Authority e.g., by controlled landfill. In case of doubt, consult local authority. Do not empty into drains, sewers or other water courses. Flash Point: 38°C and contains mineral spirit.

Caution: It is strongly advised not to keep open half used drums as it forms a skin on the top layer.

## Safety Precaution

Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use a barrier cream. Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray. MSDS is available on request for the safe handling of this product.

## First Aid

Eyes: In the event of accidental splashes, flush eyes with warm water immediately and obtain medical advice.

Skin: Wash skin thoroughly with soap and water or approved industrial cleaner. Do not use solvent or thinners.

Inhalation: Move to fresh air, loosen collar and keep patient rested.

Ingestion: In case of accidental ingestion DO NOT INDUCE VOMITING. Obtain immediate medical attention.