



ENAMEL WHITE SEMI GLOSSY

Product code: PS3011

Composition and Application Field

EVI Enamel White Semi Glossy is based on Alkyd resin, containing Titanium dioxide and other carefully chosen pigments. It is a product used as general purpose Topcoat enamel which is very versatile and can withstand wide range of temperatures. It has good adhesion and exhibits medium gloss after drying.

Use

Substrates : plaster, masonry, brickwork, block work, wood work and metals.

Area of Use: Interiors and Exteriors.

Specification

Finish	: Semi Glossy and Smooth
Colour	: White + all colours as per the EVI shade card
Specific gravity	: 1.23 ± 0.02
Mixed Solids (% by volume)	: 50 ± 2
Diluent	: White Spirit
Flash point	: 38°C

Spread Rate

While the spread rate is directly dependent on the surface profile and also the type of undulations it has, as a thumb rule EVI Enamel White Semi Glossy would cover 10 – 12 sq. meters per lit.

Drying Time (30° C) : Set to touch: 3– 4 hours
: Ready for Recoat: app 16 hours.

Recommended DFT : 1mist coat followed by a good full coat
App 30 - 40 mic.

Surface Preparation

A good surface preparation and following the method statement / recommended system procedure of EVI is an ideal recommendation for the application of Enamel White Semi Glossy.

For Plaster, Masonry & Concrete:

Achieve a good and clean surface by removing all contaminants by cleaning & drying. A laitance free surface should be achieved by good sweep blast or a wire brush. Apply one coat of EVI Synthetic Red Oxide / EVI Synthetic Primer for wood, followed by EVI Synthetic Undercoat and proceed for **EVI Enamel White Semi Glossy** after drying. Apply one good coat or two nominal coats with a spray or a suitable roller and obtain the desired coverage.

For wood: Achieve a good and clean surface by removing all contaminants by cleaning & drying. Wood may be treated with EVI wood preservative before application

Apply one coat of EVI Synthetic Red Oxide / or EVI Synthetic Primer for wood, followed by EVI Synthetic Undercoat and proceed after drying. Apply one good coat or two nominal coats with a spray or a suitable roller and obtain the desired coverage.

Exclusions for successful application include perpetually wet

surfaces and also large cavities on wood, metal or concrete surfaces.

Application Method

Adequate ventilation is an ideal situation as it helps in drying and the good application itself. Avoid high humid conditions i.e., >95% when condensation is likely to interfere and also when the surface temperature is at least 3°C above dew point.

Application: To be done by conventional roller or spray at 2000 – 2500 psi for airless spray or 50 – 60 psi for conventional spray. Nozzle size: 0.015 - 0.018 inches.

One can add 5 - 10% of EVI General Purpose Thinner for ease of application of brush/roller/or spray viscosity.

Caution: Over diluting would result in sag and run downs.

Paint System

EVI ENAMEL WHITE SEMI GLOSSY

-EVI Synthetic Red Oxide Primer

1 coat

-EVI Synthetic Undercoat

1 coat

-EVI Enamel White Semi Glossy

2 coats

*Recommended system to be applied as per surface preparation or as per EVI technical advise.

Storage and Shelf Life

Under dry and cool condition, Storage stability can be sound up to 18 months in original sealed containers.

HANDLING

Disposal: As per the guidance and legislations of the local Authority e.g., by controlled landfill. In case of doubt, consult local authority. Do not empty into drains, sewers or other water courses.

Flash Point: 38°C and contains mineral spirit.

Caution: It is strongly advised not to keep open half drums as it forms a skin on the top layer.

Safety Precaution

Avoid contact with the skin and eyes. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use a barrier cream. Other industrial practices are applicable. Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe vapour or spray. MSDS is available on request for the safe handling of this product.

FIRST AID

Eyes: In the event of accidental splashes, flush eyes with warm water immediately and obtain medical advice.

Skin: Wash skin thoroughly with soap and water or approved Industrial cleaner. DO NOT USE solvent or thinners.

Inhalation: Remove to fresh air, loosen collar and keep patient rested.

Ingestion: In case of accidental ingestion DO NOT INDUCE VOMITING. Obtain immediate medical attention.