

# Acid Curing Pigmented Matt

Product code: E/218X-Color

Color: Varieties of Color

Finish: Matt

## Composition and Application Field

Pigmented Acid Curing Topcoat, endowed with high solid contents. It is indicated to varnish furniture, doors, window sash frames, frames and casings where high durability and scratch resistance are required. It also has a good plasticity, good transparency and very good build.

**NB:** This product could be used as sealer and topcoat at the same time, because it represents a good sanding properties.

Available in the following version:

E/2180-Color	6±1% Gloss
E/2181-Color	12±3% Gloss
E/2182-Color	30±5% Gloss
E/2183-Color	50±5% Gloss
E/2184-Color	70±5% Gloss

## Product Preparation

Catalyst	by weight	by volume	with hardener
	10%	10%	E/1000

**Pot Life** 6hrs. at 25°C

## Dilution

Spraying: Dilute with NC thinner E/600 at 25%.

Curtain Coater: Dilute with NC thinner E/600 at 20%.

## Technical Characteristics

### Physical Properties

Specific gravity (according to color)	1.01-1.28	(± 0,025) Kg/l
* Visc. Ford (according to color)	70	(± 5) Sec.
4/ 25°C		
Weight solids (according to color)	52-62%	(± 2) Kg/Kg
Weight solids blended (according to color)	48-56%	(± 2) Kg/Kg
Flash Point	21	grades centigrade

(Abel Pensky closed cup)

Application Rate ..... 130gr/m<sup>2</sup> (per coat)

Drying @25°C

* Dust free	15 mn
Touch drying	25 mn
Interval coat	2 hrs
Deep drying	24 hrs

## Dry Film Characteristics

### Mechanical Characteristics

Gloss 60° .....	From 5 to 70 (ASTM D523/67)
Hardness .....	Very Good
Antiscratch .....	Very Good
Plasticity.....	Very Good
Sanding .....	Very Good

## Surface Preparation

Good sanding for the wood before application of this product. Use sanding paper 120-150. Control the compatibility of stains eventually used. Apply the acid curing self sealer 2-3 cross coat according to the coverage required, the sealer should be sanded with sanding paper 220, followed by sanding paper 400, after that apply the topcoat one to two cross coats.

## Application Method

Spray gun: Use a spray gun with 1.8 mm nozzle at 3-4 atm/bar of pressure. It can be used for airless or air-mix equipments.

Curtain Coater: It is very important to keep controlled the viscosity during the application, adding thinner to compensate the solvents evaporation.

## Subsequent Treatments

After drying this product, it does not need any subsequent treatment.

## Note

Using this product with E/1000, it can be treated even handi-craft outdoor exposed. In this case take care to cover with varnish all the exposed parts, to prevent any type of infiltration. Only like this it is possible to have a product with good outdoor resistance, to take away in the time the defoiling of the varnish. Its most important characteristics are reduced formaldehyde emission, excellent wettability and the correct degree of conductivity for good wrapping in electrostatic application.

## Packing

Available in 1 Usq, 1 Usg, 5 Usg.

## Storage

If the drum is hermetically closed and well stored at 25°C, the product has one year of shelf-life.

The hardeners have 6 months of shelf-life.