

PU Primer for Foam

Product code: E/1459

Color: White

Finish: Matt

Composition and Application Field

White polyurethane basecoat based on polyfunctional resin and selected pigments for foam and wood. Endowed by an excellent sandibility and a good hiding power, is primarily used for all kind of wood furniture sets, flat panels and molding.

Product Preparation

Catalyst by weight by volume with hardener
20% 20% CP/009

Additives Not necessary in normal conditions

Pot Life 3hrs. at 25°C

Dilution

Spraying: : Dilute with PU thinner E/612 at 25-30%.

Curtain Coater: Dilute with PU thinner E/612 at 20%.

In case of hot and humid climate, add 5 -10% of PU retardant thinner E/622.

NB: In winter we suggest E/610 for faster drying and in hot climate we can use E/613 to avoid bubbles and blooming.

Technical Characteristics

Physical Properties

Specific gravity	1.39	(± 0,025) Kg/l
* Visc. Ford	400	(± 40) Sec.
6/ 25°C		
Weight solids	72%	(± 2) Kg/Kg
Weight solids blended	56%	(± 2) Kg/Kg
Flash Point	21	grades
		centigrade

(Abel Pensky closed cup)

Application Rate 130gr/m² (per coat)

Drying @25°C

* Dust free	15 mn
Touch drying	40 mn
Interval coats	1.30 hr
Sanding after	3 hrs
Deep drying	24 hrs

Dry Film Characteristics

Mechanical Characteristics

Adherency.....	Very Good
Sanding	Very Good
Plasticity	Very Good

Surface Preparation

Good sanding of wood surface with a sanding paper 100 grain is advisable before application of E/1459.

On substrates very porous, we suggest to apply before the pigmented basecoat, one coat of PU transparent basecoat diluted at 50-60%. After 1-2 hrs. without sanding apply the pigmented basecoat

Application Method

You can apply the product as follows:

Spraying: Use spray gun with nozzle 1.8-2 mm. at 3-4 atm/bar.

Curtain: Apply the product ready to use, controlling the stability in machine. Apply 1, 2 o 3 coats, depending on the substrate.

Subsequent Treatments

After drying and sanding, it is possible to apply a PU pigmented top finish glossy or matt.

Note

To obtain a very good finish result, we advise to use our pigmented polyurethane matt and glossy finishing.

To increase adherence and covering, we suggest to sand (little sanding) between coats.

Packing

Available in 1 ltr, 5ltr, 25ltr.

N.B: We fill 1kg per ltr.

Storage

If the drum is hermetically closed and well stored at 25°C, the product have 18 months of shelf-life.

The hardeners have 6 months of shelf-life.